



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-043
Job Sheet 170828



Part No: D5149-043

Job Qty: 3 ea

Part Name: Aft Step Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 2 IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM IPP REV:A 14.12.15 dwg pb1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		1/25/18	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	3 pcs		1/26/18	0.00	0.90	Small Fab-8		DAS FF
120	QC	3 pcs		1/26/18	0.00	0.00	QC5		38
130	Packaging	3 pcs		1/26/18	0.00	0.00	Packaging3-2	LG 055	AT 3-BP (8/01/23)
140	QC21-SA	3 Ea		1/26/18	0.00	0.00	QC21		DAS 21 JAN 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-043W	Aft Step Base Assembly Weldment	3 Ea (1 ea)	90-Start up Operation	
D5151-3	Clamp Cushion F165363	3 Ea (1 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/22/18 10:28 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Forming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Forming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐														
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S034215 Aft Step Base Assembly PART NO: D5149-043 Original Serial #: S034215 Revision: Operation: Start up Operation 01/22/18 Change No: Job No: 170828		QTY Effective : _____	MRB (QSI042) Approval																																
		Disposition		Completed By																															
				Lead hand / Supervisor Approval Verification																															
				QC / QA Coordinator Approval																															
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